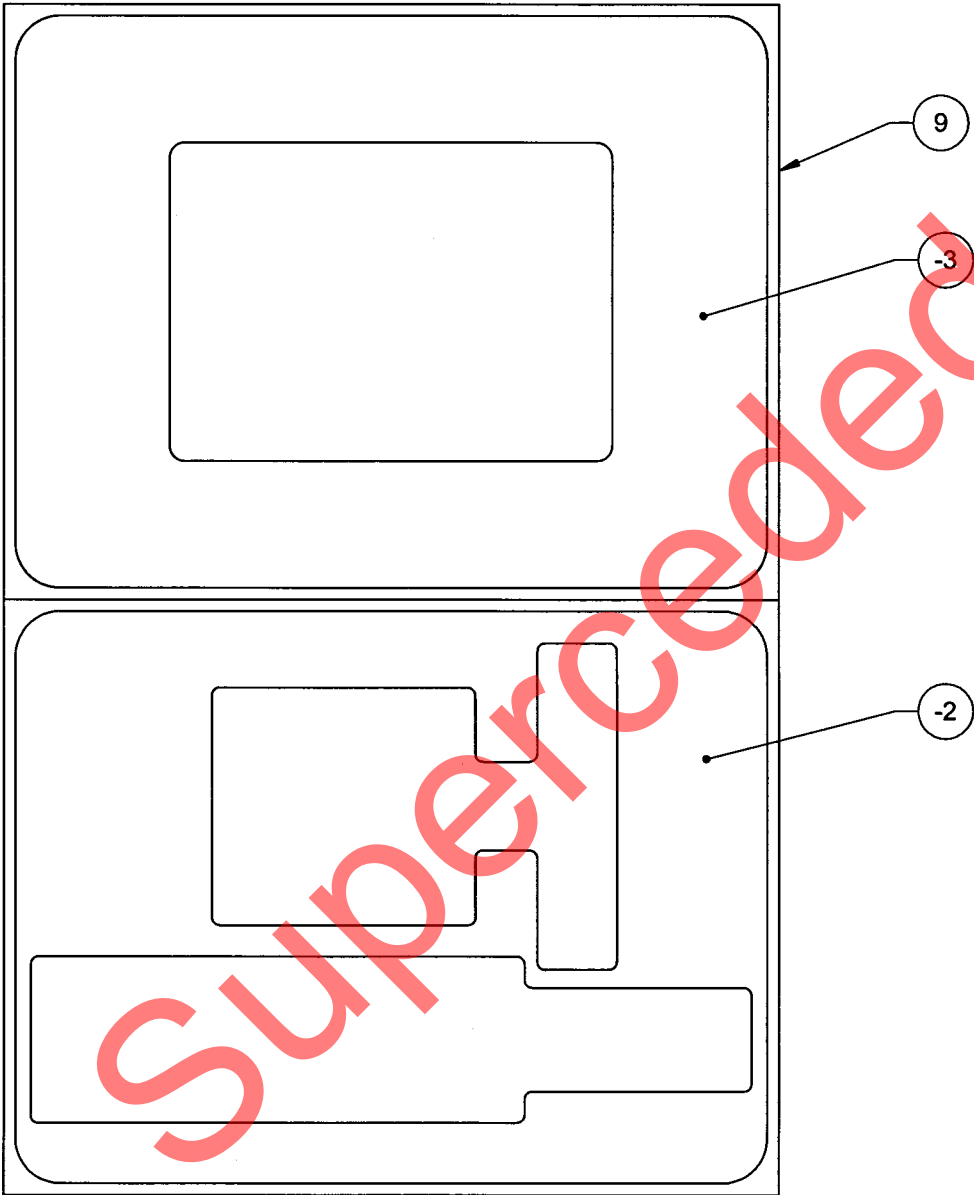


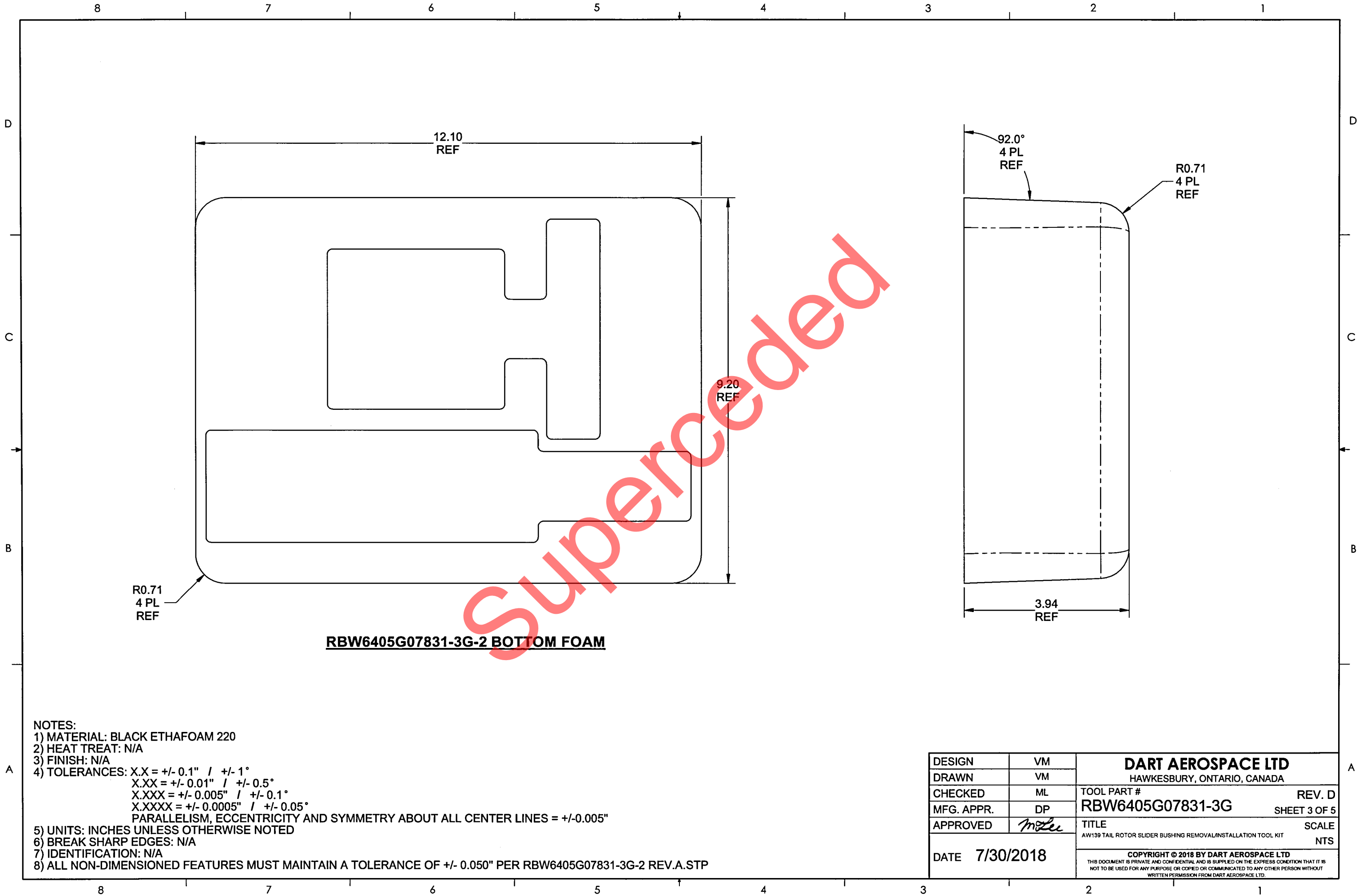
ITEM #	QTY	PART #	PART TITLE
-2	1	RBW6405G07831-3G-2	BOTTOM FOAM
-3	1	RBW6405G07831-3G-3	TOP FOAM
9	1	PELICAN #APP-1400-E	PELICAN CASE 1400

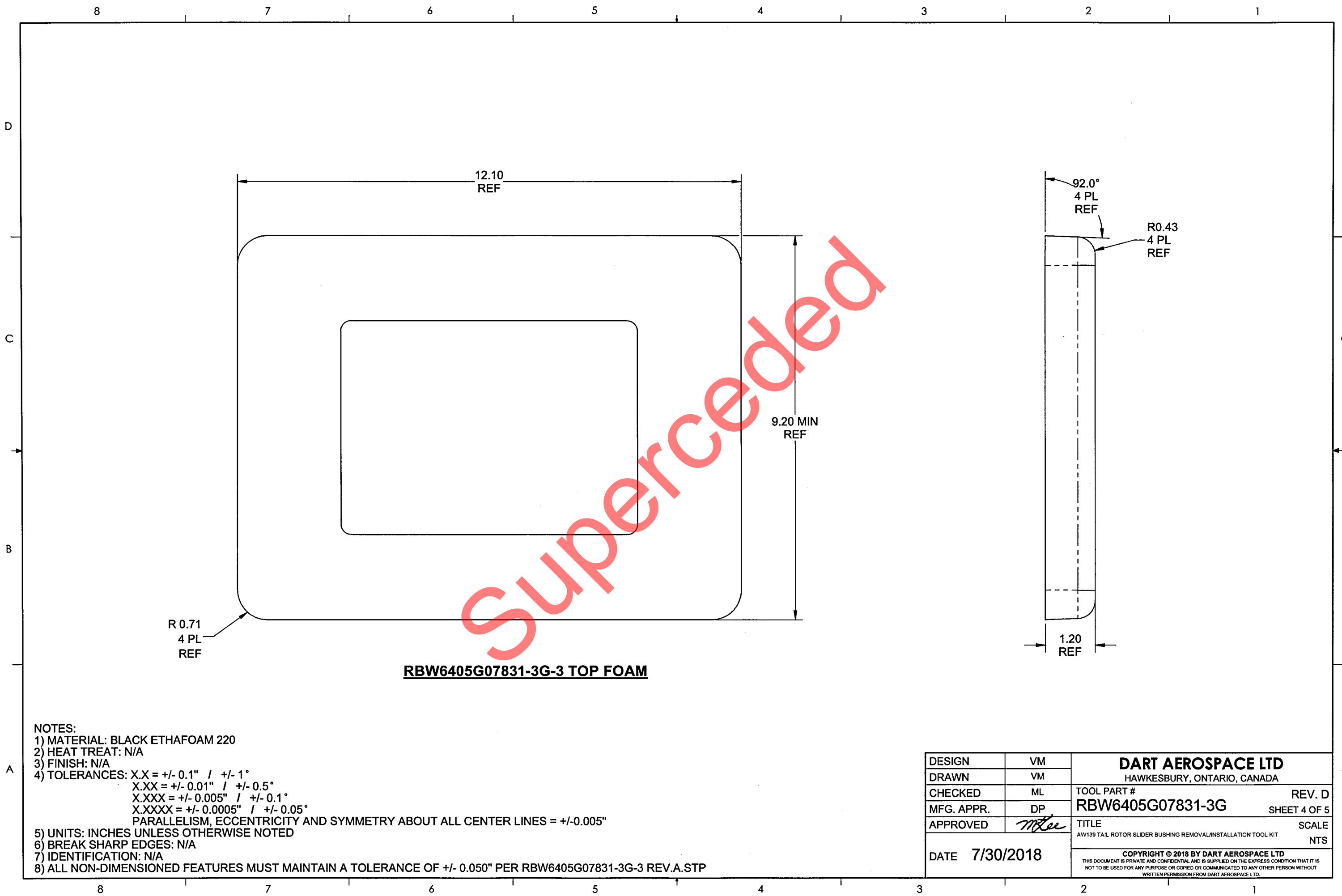


RBW6405G07831-3G-1 PACKAGING ASSY

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	ML	TOOL PART # RBW6405G07831-3G	REV. D SHEET 2 OF 5
MFG. APPR.	DP		
APPROVED	<i>[Signature]</i>	TITLE AW139 TAIL ROTOR SLIDER BUSHING REMOVAL/INSTALLATION TOOL KIT	SCALE NTS
DATE 7/30/2018		COPYRIGHT © 2018 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	





RBW6405G07831-3G-3 TOP FOAM

NOTES:

- 1) MATERIAL: BLACK ETHAFOAM 220
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER RBW6405G07831-3G-3 REV.A.STP

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	ML	TOOL PART #	REV. D
MFG. APPR.	DP	RBW6405G07831-3G	SHEET 4 OF 5
APPROVED	<i>M Lee</i>	TITLE	SCALE
DATE 7/30/2018		AW139 TAIL ROTOR SLIDER BUSHING REMOVAL/INSTALLATION TOOL KIT	NTS
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